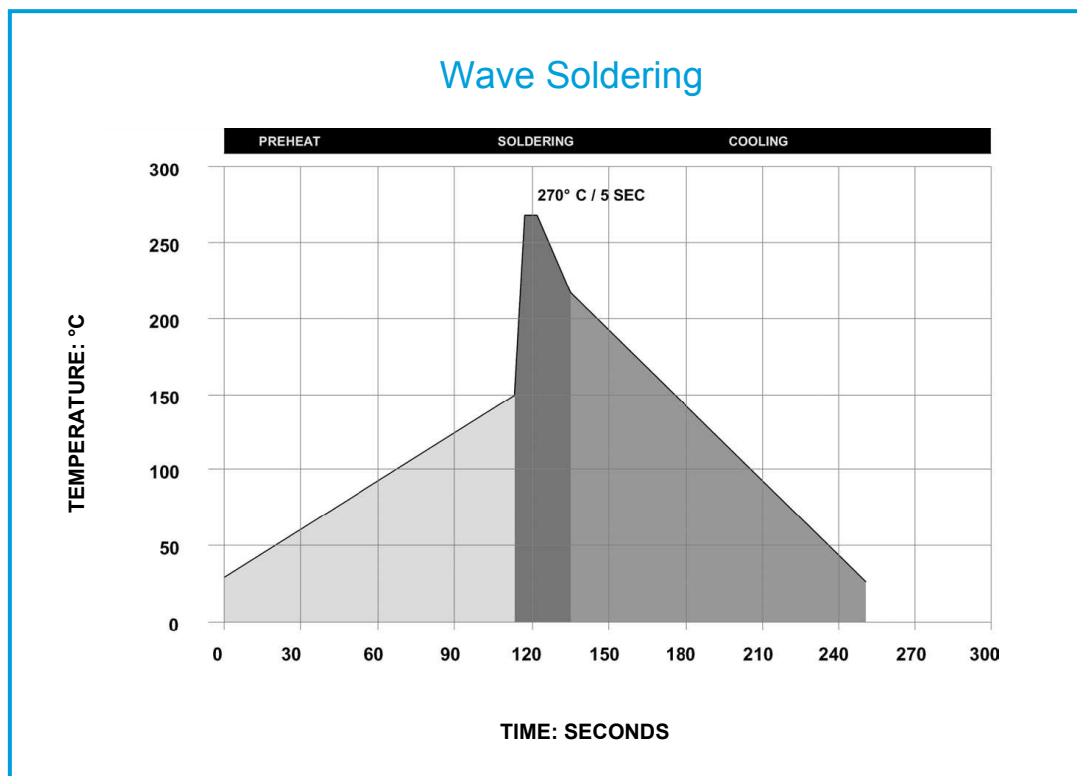


## Pb-Free Wave Soldering Recommendations

For Modular Jacks with Integrated Magnetics

April 2008

ERNI Electronics recommends the following wave soldering profile for processing its Pb-free through-hole modular jacks with integrated magnetics.



Maximum dwell time in the solder wave (270°C) shall not exceed 5 seconds.